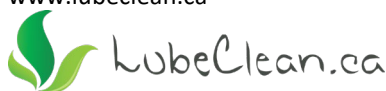


LUBECORP GREENCUT CUTTING FLUID Safety Data Sheet



This product is distributed by:
Spencer International
www.lubeclean.ca



HEALTH	0
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	A

Safety Data Sheet

LUBECORP GREENCUT CUTTING FLUID

Section 1: Identification

Product Identifier: LUBECORP GREENCUT CUTTING FLUID

Common Uses: WATER-BASED CUTTING/MISTING FLUID

Manufacturer Information:

LubeCorp Manufacturing Inc.

1010 72 Avenue NE
Calgary, Alberta T2E 8V9
Canada

In Case of Emergency: LubeCorp Manufacturing 1-800-661-6100

Section 2: Hazards Identification

Classification of substance or mixture: Not a hazardous substance or mixture.

GHS label elements, including precautionary statements: Not a hazardous substance or mixture.

Other hazards which do not result in classification: None

Section 3: Composition and Information on Ingredients

COMPONENTS	CAS Number	Classification	% by Wt.
1,2-Propylene Glycol	57-55-6	not classified	15-40
	EC no: 200-338-0	not subject to labelling	
	REACH registration no: 01-2119456809-23		

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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Section 4: First Aid Measures

Inhalation: Non-Toxic. Additional first aid treatment is not ordinarily required.

Ingestion: Non-Toxic. Drink several glasses of water. Call physician if needed.

Eyes: Non-Toxic. Flush eyes with water if needed. If irritation occurs consult physician.

Skin: Non-Toxic. No irritation typically occurs. Wash skin with water if sensitivity occurs.

Section 5: Fire-fighting Measures

Flash Point (C.O.C) Non-flammable

Flammable Limits in Air, % by vol: N/A

Fire Extinguishing Substances: Foam, CO₂, Dry Chemical, Water Fog

Special Fire-fighting Procedures: Water or foam. Use water spray to cool fire exposed containers.

Water may be used to flush spills away from exposure.

Products of Combustion: Carbon oxides (CO, CO₂), water vapour

Special Remarks on Explosion Hazards: None

Section 6: Accidental Release Measures

Personal precautions: This product is not harmful. Follow Section 4. First Aid Measures.

Environmental Precautions: This product can be generally disposed into sewer. Consult your local authorities for confirmation of sewer disposal.

Methods of Cleaning

For small spills, clean up with absorbent material. Collect material in suitable and properly labeled open containers.

For large spills, dike and pump into suitable and properly labeled containers.

Section 7: Handling and Storage

Handling: This material is non-toxic and does not require any special handling procedures.

Storage: Store in accordance with local regulations. Store in original container protected from direct sunlight, away from incompatible materials (see Section 10). Separate from oxidizing materials. Do not store in unlabelled containers.

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Section 8: Exposure Controls and Personal Protection

Recommended monitoring procedures: None required.

Engineering measures: Keep away from sources of electricity.

Hygiene Measures: Wash hands. Ensure that eyewash stations and safety showers are available.

Personal Protection

Ventilation: General room ventilation should be adequate at ambient or elevated temperatures or in covered equipment.

Respiratory Protection: None required.

Eye Protection: Glasses or goggles may be worn to protect eyes.

Skin protection: None required.

Other Protection: None required.

Section 9: Physical and Chemical Properties

Physical State: Liquid

Flash point: >100 °C

Flammable limits: None

Colour: Green/Transparent

Odour: Clean, Lemony

pH: 9.6 – 9.7

Specific Gravity: 1.070 – 1.077

Pour Point: -10 °C

Solubility in Water % by wt: 100

Section 10: Stability and Reactivity

Chemical Stability: The product is stable.

Incompatibility (Materials to Avoid): None known. Avoid strong oxidizers.

Hazardous Decomposition Products: None produced.

Can Hazardous Polymerization Occur? Will not occur.

Section 11: Toxicological Information

GREENCUT is recommended at **20: 1 (Water: GreenCut) treat ratio.**

Values here are calculated as a concentrated **2: 1 treat ratio for safety measures to show lack of toxicity**

TOXICITY DATA LC 50 LD 50 Ecotoxicity Classification = PRACTICALLY NON-TOXIC

LD 50 - ORAL: >20,000 mg/Kg (Rat)

LD 50 - DERMAL: >10,000 mg/kg (Rabbit)

CARCINOGENICITY: The materials in this product are not carcinogenic.

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Section 12: Ecological Information		
<p>Environmental effects: No known significant effects or critical hazards. This product is fully biodegradable in a biological waste water treatment plant.</p> <p>LC50 – ACUTE AQUATIC: 148.3 mg/L (Rainbow Trout) “PRACTICALLY NON-TOXIC” (OECD 203)</p> <p>EC50 > 1,000 mg/L 3 hour Biodegradability (OECD 209) (ASTM D-5864)</p> <p>“Absolutely Non-Toxic to wastewater treatment plant bacteria”</p>		
Section 13: Disposal Considerations		
<p>This product is fully biodegradable in a biological waste water treatment plant.</p> <p>All disposal methods must be in compliance with Federal, State/Provincial and local laws and regulations, and are the sole responsibility of the waste generator.</p>		
Section 14: Transport Information		
T.D.G Class: Not Regulated	UN Number: N/A	Packing Group: N/A
IATA (Air) Class: Not Regulated	UN Proper Shipping name: N/A	
TARIFF NUMBER/(H.S. CODE): 3402.12.50.00		
Section 15: Regulatory Information		
<p>WHMIS Class: Not Controlled</p> <p>This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations. This SDS was prepared in reference to Primary Supplier SDS, Laboratory test results and analysis in conjunction with LubeCorp's experience and handling with this product.</p> <p>Canada Inventory: All components are listed or exempted.</p> <p>United States Inventory (TSCA): All components are listed or exempted.</p> <p style="text-align: center;">South Coast Air Quality Management District (SCAQMD) R1144 – Super Compliant</p> <p>Europe Inventory: All components are listed or exempted. TRGS 611 Compliant</p> <p style="text-align: center;">German Water Hazard Regulations, Non-Hazardous to water, VwVWS = nwg</p>		
Section 16: Other Information		
<p>References: Available upon request.</p> <p>Date of Issue: May 02, 2019</p> <p>Responsible: Product Safety – LubeCorp Manufacturing Inc.</p> <p>For Copy of SDS: www.lubeclean.ca 1-844-860-6918</p>		

Notice to reader: The information herein is presented in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied is given. Regulatory requirements are subject to change and may differ from one location to another; it is the buyer's responsibility to ensure that its activities comply with federal, state/provincial, and local laws.